# Kerala PSC Technical Superintendent Question Paper with Answers (Milma) 

012/2020
Maximum : 100 marks
Time : 1 hour and 15 minutes

1. Ohm's law is not applicable to :
(A) Semiconductors
(B) DC circuits
(C) Small resistors
(D) High currents
2. 2 J work is done in taking a charge of 20 C from one point to the other at a distance of 0.2 m . The potential difference between the points is :
(A) $2 \times 10^{-2} V$
(B) $4 \times 10^{-1} V$
(C) $8 V$
(D) $1 \times 10^{-1} V$
3. The ratio of the resistances of 100 W and 40 W bulbs of the same rated voltage is :
(A) $2: 5$
(B) $5: 2$
(C) 25:4
(D) $4: 25$
4. A metal plate of thickness half the plate separation is introduced between the plates of parallel plate capacitor. The capacitance :
(A) Remains unchanged
(B) Gets doubled
(C) Gets halved
(D) Becomes infinite
5. The dissipation factor of a good dielectric is of the order of :
(A) 0.0002
(B) 0.002
(C) 0.02
(D) 0.2
6. The magnetic susceptibility is negative for :
(A) Diamagnetic materials only
(B) Paramagnetic materials only
(C) Ferromagnetic materials only
(D) Paramagnetic and ferromagnetic materials
7. A 3-phase delta connected symmetrical load consumes $P$ watts of power from a balanced supply. If the same load is connected in star to the same supply then what is the power consumption?
(A) $\mathrm{P} / 3$
(B) P
(C) $\sqrt{3} P$
(D) 3 P

A
8. The core of an iron cored coil is replaced by air, the inductance of the coil will :
(A) Increase
(B) Decrease
(C) Remain the same
(D) None of the above
9. The potential difference across the resistance, inductance and capacitance are 80 V , 40 V and 100 V respectively in an L-C-R circuit. The power factor of the circuit is :
(A) 1.0
(B) 0.4
(C) 0.5
(D) 0.8
10. Form factor of a half rectified sine wave is :
(A) 1.11
(B) 1.57
(C) 1.414
(D) 1
11. The power measurement in an unbalanced 3-phase circuit can not be done by :
(A) Single wattmeter method
(B) Two wattmeter method
(C) Three wattmeter method
(D) Any one of the above methods
12. An instrument capable of measuring only dc quantities :
(A) Moving coil
(B) Moving iron
(C) Induction type
(D) None of the above
13. Kelvin double bridge is best suited for the measurement of :
(A) Inductance
(B) Capacitance
(C) Low resistance
(D) High resistance
14. The material used for making standard resistance is :
(A) Manganin
(B) Aluminium
(C) Copper
(D) Platinum
15. Creeping in energy meter can be eliminated by :
(A) Brake magnets
(B) Drilling diametrically opposite holes in the disc
(C) Using lag adjustment devices
(D) None of the above
16. The value of load factor is:
(A) Less than 1
(B) Greater than 1
(C) Equal to 1
(D) None of the above
17. Transposition of overhead transmission line is done to :
(A) To reduce to conductor material
(B) To make the voltage drop in each line the same
(C) To reduce the cost of supporting structures
(D) None of the above
18. Ferranti effect can be reduced by :
(A) Adding capacitors
(B) Adding reactors
(C) Adding resistors
(D) None of the above
19. Which power plant is not suited to supply peak loads?
(A) Nuclear power plant
(B) Diesel power plant
(C) Pumped storage plant
(D) Gas turbine plant
20. A conductor which connects the substation to the area where power is to be distributed :
(A) Service main
(B) Distributor
(C) Feeder
(D) None of the above
21. The area of cross section of the neutral conductor is $\qquad$ as that of any line conductor.
(A) Same
(B) Double
(C) Half
(D) One fourth
22. The accurate method of load flow analysis is:
(A) Gauss - Siedal method
(B) Newton Raphson method
(C) Fast decoupled method
(D) Dc load flow
23. The power system is stable if the synchronising power co-efficient is :
(A) Positive
(B) Negative
(C) Positive or Negative
(D) None of the above
24. The surge impedance of a 60 km cable is 40 Ohms . For a 30 km line, it will be :
(A) 20 Ohms
(B) 80 Ohms
(C) 40 Ohms
(D) None of the above
25. The inertia constant, $H$ of a turbo generator of 200 MVA is 6 . The value of H corresponding to a base of 300 MVA will be :
(A) 4
(B) 6
(C) 9
(D) 13.5

A
26. A 6.9 kV transmission line is connected to a transformer having 1500 turns on the primary and 24 turns on the secondary. If the load across the secondary has an impedance of 5 Ohms . then the secondary voltage is :
(A) 220.8 V
(B) 110.4 V
(C) 55.2 V
(D) None of the above
27. A 4 pole, $250 \mathrm{~kW}, 750 \mathrm{~V}$ dc generator has a lap winding on the armature. The current carried by the armature coils is :
(A) 83.25 A
(B) 100 A
(C) 50 A
(D) 41.63 A
28. A dc shunt motor is used in :
(A) Lifts
(B) Cranes
(C) Lathe
(D) None of the above
29. A 4 pole dc motor with armature winding resistance of 0.5 Ohm receives a supply of 220 V . If the back emf produced during running condition is 210 V , the armature current is :
(A) 10 A
(B) 20 A
(C) 5 A
(D) 40 A
30. The nominal speed of a three phase, 12 pole induction motor is excited by a 60 Hz source at a full load slip of $6 \%$ is :
(A) 600 rpm
(B) 564 rpm
(C) 636 rpm
(D) None of the above
31. The incorporation of synchronous condenser in the power system :
(A) Has no effect on power system stability
(B) Decreases power system stability
(C) Improves power system stability
(D) None of the above
32. If the input to the prime mover of an alternator is kept constant and the excitation is changed, then the :
(A) Reactive component of the output is changed
(B) Active component of the output is changed
(C) Power factor of the load remains constant
(D) Power factor of the load is reduced
33. An under excited synchronous generator operates at:
(A) Lagging power factor
(B) Leading power factor
(C) Unity power factor
(D) Lagging or leading power factor
34. A synchronous generator having $\mathrm{E}=1 \mathrm{pu}$ is feeding an infinite bus with voltage, $\mathrm{V}=1.0 \mathrm{pu}$ through a transfer reactance of 0.5 , the steady state power limit is :
(A) 2 pu
(B) 1 pu
(C) 0.5 pu
(D) 0.25 pu
35. The number of turns in the starting winding of a capacitor start motor as compared to that for split phase motor is :
(A) same
(B) more
(C) less
(D) none of the above
36. The current gain of a common base configuration where $I_{E}=5 \mathrm{~mA}$ and $\mathrm{I}_{\mathrm{C}}=4.5 \mathrm{~mA}$ is :
(A) 1.11
(B) 0.11
(C) 0.9
(D) 9
37. In a UJT, p-type emitter is doped.
(A) Lightly
(B) Heavily
(C) Moderately
(D) None of the above
38. Holding current of a thyristor is:
(A) Less than latching current
(B) More than latching current
(C) Equal to latching current
(D) Zero
39. The structure of IGBT is:
(A) P-N-P structure connected by a MOS gate
(B) N-N-P-P structure connected by a MOS gate
(C) P-N-P-N structure connected by a MOS gate
(D) N-P-N-P structure connected by a MOS gate
40. The controlling parameter in a MOSFET is :
(A) $\mathrm{V}_{\mathrm{ds}}$
(B) $\mathrm{I}_{\mathrm{g}}$
(C) $\mathrm{V}_{\mathrm{gs}}$
(D) $I_{s}$
41. How many XOR gates are used in a 2 bit full adder circuit?
(A) 2
(B) 3
(C) 4
(D) 5

A
42. Which of the following circuits is used to convert multiple signals to a single output?
(A) 2 XOR gates in parallel
(B) 3 AND gates in parallel
(C) Multiplexer
(D) Flip flop
43. Which of the following is an asynchronous circuit?
(A) Latch
(B) Flip Flop
(C) Both (A) and (B)
(D) None of the above
44. What is the Binary Coded Decimal conversion of decimal 147 ?
(A) 011101000001
(B) 010001110001
(C) 010000010111
(D) 000101000111
45. Which of these gates are called universal gates?
(A) NAND gate
(B) NOR gate
(C) Both (A) and (B)
(D) None of the above
46. Which of the following gates give output as 1 for different inputs?
(A) XOR gate
(B) AND gate
(C) XNOR gate
(D) Both (A) and (C)
47. If A and B are given as input to a NAND gate, what is the output?
(A) $|A \cdot B|$
(B) $A^{\prime} \cdot B^{\prime}$
(C) $A+B$
(D) $A \cdot B$
48. Convert BCD 000100100110 to binary :
(A) 1111101
(B) 1111110
(C) 1111000
(D) 1111111
49. How many data select lines are required for selecting N inputs in a multiplexer?
(A) $\mathrm{N} / 2$
(B) $\sqrt{(N)}$
(C) $\log _{2}(N)$
(D) $N$
50. Which of the following statements accurately represents the two BEST methods of logic circuit simplification?
(A) Boolean algebra and actual circuit trial and error evaluation
(B) Karnaugh mapping and circuit waveform analysis
(C) Actual circuit trial and error evaluation and waveform analysis
(D) Boolean algebra and Karnaugh mapping
51. Waiting time in production, for manpower planning purposes should be assumed as :
(A) $2-5 \%$
(B) $10-15 \%$
(C) $1-1.5 \%$
(D) $20-30 \%$
52. In arc welding the voltage supplied is:
(A) A.C.
(B) D.C.
(C) A.C. and D.C. both
(D) Something else
53. Rotary indexing is required for :
(A) drilling
(B) milling
(C) surface grinding
(D) all the above
54. For drilling holes in long strip use :
(A) plate jigs
(B) channel jigs
(C) leaf jigs
(D) box and tumbling jigs
55. If a distribution is skewed to left the median will always be :
(A) less than the mean
(B) greater than the mode
(C) between the mean and mode
(D) equal to the mean
56. General design process of CAD does not consist of use phase :
(A) synthesis
(B) presentation
(C) implementation (maintenance)
(D) Optimisation
57. The equation of motion of a laminar flow of a real fluid are known as :
(A) Euler's equations
(B) Bernoulli equation
(C) Navier - stokes equation
(D) Hagen - Poisewille equation
58. Oil of viscosity 1.5 Pa.S and relative density 0.9 flows through a circular pipe of diameter 5 cm with a mean velocity of $1.2 \mathrm{~m} / \mathrm{s}$. The shear stress at the wall in Pa is :
(A) 360
(B) 288
(C) 180
(D) 144
59. For flow under a shrice gate where the upstream depth is 1.2 m and the depth at the vena contracta is 0.3 m , the discharge per metre width would be nearly :
(A) $0.36 \mathrm{~m}^{3} / \mathrm{s}$
(B) $1.25 \mathrm{~m}^{3} / \mathrm{s}$
(C) $1.45 \mathrm{~m}^{3} / \mathrm{s}$
(D) $4.0 \mathrm{~m}^{3} / \mathrm{s}$

## A

60. Identify the incorrect statement :

A flow nozzle
(A) has a contraction co-efficient of unity
(B) is less costly than a venturimeter
(C) is more efficient than an orifice meter
(D) has overall losers much smaller than in a venturimeter
61. A gas has a molecular weight of 44 . The gas constant R for the gas, in ( $J / \mathrm{Kg} . \mathrm{K}$ ) :
(A) 189
(B) 0.045
(C) 1854
(D) 1130
62. An air plane is cruising at a speed of $800 \mathrm{~km} / \mathrm{h}$ at an altitude where the air temperature is $0^{\circ} \mathrm{C}$. The flight mach number at this speed is nearly :
(A) 1.33
(B) 0.25
(C) 2.4
(D) 0.67
63. The unit speed Nu of a turbine of rotational speed N and head H is equal to :
(A) $N \sqrt{H}$
(B) $N / \sqrt{H}$
(C) $\sqrt{H} / N$
(D) $\sqrt{H N}$
64. A fast centrifugal pump impeller will have :
(A) forward facing blades
(B) radial blades
(C) backward facing blades
(D) propeller type blades
65. The indicator diagram of a reciprocating pump is a plot of :
(A) work done Vs stroke length
(B) acceleration head Vs stroke length
(C) angular displacement Vs stroke length
(D) pressure head Vs stroke length
66. The following parameters relate to flow in a penstock:

1. Water level in the reservoir
2. Density of water
3. Elasticity of water
4. Roughness of the pipe

Pressure rise due to water hammer in a penstock depends upon
(A) 1, 2, 3 and 4
(B) 1 and 2
(C) 3 and 4
(D) 2 and 3
67. Consider the following statements :

1. Pumps is series operation allows the head to increase
2. Pumps in series operation increases the flow rate
3. Pumps in parallel operation increase the flow rate
4. Pumps in parallel operation allows the head to increase of these statements
(A) 1 and 2 are correct
(B) 1 and 3 are correct
(C) 2 and 3 are correct
(D) 1 and 4 are correct
5. Taper usually provided on cotter is :
(A) 1 in 5
(B) 1 in 10
(C) 1 in 24
(D) 1 in 50
6. Iron is :
(A) Ferromagnetic
(B) Paramagnetic
(C) Dielectric
(D) None of the above
7. Which of the following is used for bearing liner?
(A) gum metal
(B) brass
(C) bell metal
(D) babbit metal
8. Air is normally dehumidified by :
(A) injecting water
(B) passing steam
(C) heating
(D) cooling

A
72. The relative humidity during sensible cooling process :
(A) increases
(B) decreases
(C) remains same
(D) unpredictable
73. The capacity of compressor will be highest when its intake temperature is :
(A) highest
(B) atmospheric
(C) lowest
(D) none of the above
74. All radiations in a black body are :
(A) reflected
(B) absorbed
(C) transmitted
(D) refracted
75. Which of the following has least value of conductivity?
(A) air
(B) water
(C) plastic
(D) glass
76. Turbo propeller has the following additional feature over the turbo jet:
(A) propeller
(B) diffuser
(C) inter cooler
(D) after cooler
77. Gas turbines use following type of air compressor :
(A) Centrifugal type
(B) Reciprocating type
(C) Lobe type
(D) Axial flow type
78. In SHM the acceleration is proportional to :
(A) Velocity
(B) Displacement
(C) Rate of change of velocity
(D) All the above
79. The number of dead centres in a crank driven slider crank mechanism are :
(A) 0
(B) 4
(C) 2
(D) 6
80. Resistance to fatigue of a material is measured by :
(A) Young's modulus
(B) Co-efficient of elasticity
(C) Elastic limit
(D) Endurance limit

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81. $\qquad$ valve diverted-flow of milk if it does not achieve preset cut- in pasteurization temperature in holding tube.
(A) Gate
(B) Flow diversion
(C) Ball
(D) Butterfly
82. Full form of PTFE is :
(A) Poly tetra fluoro ethylene
(B) Poly tetra floride ethylene
(C) Poly tetra fluoro ethanol
(D) None of the above
83. Approximate diameter of manhole in a Silo is :
(A) Clean in place
(B) Cleaning in place
(C) Clean in position
(D) Clear in place
84. Plate and frame filter press is a :
(A) Batch process
(B) Continuous process
(C) Cannot be used where high throughput is required
(D) Both (A) and (C)
85. Sanitary pipes in which milk comes into direct contact are made up of material :
(A) Iron
(B) Stainless steel (SS)
(C) Plastic
(D) Copper
86. Cr:Ni ratio of $18: 8$ is present in which of the following material :
(A) SS-316
(B) $\mathrm{SS}-304$
(C) SS-420
(D) $\mathrm{SS}-302$
87. Maximum temperature at which EPDM rubber can withstand is :
(A) $65^{\circ} \mathrm{C}$
(B) $165^{\circ} \mathrm{C}$
(C) $265^{\circ} \mathrm{C}$
(D) $365^{\circ} \mathrm{C}$
88. Effectiveness of cleaning is effected by :
(A) Contact time of cleaning
(B) Temperature of cleaning solution
(C) Concentration of cleaning solution
(D) All of the above
89. Milk can be stored in milk storage tank for maximum of hours.
(A) 72
(B) 48
(C) 36
(D) 12
90. —— can washer has higher washing capacity of 12 cans $/ \mathrm{min}$ :
(A) Rotary can washers
(B) Straight-through can washers
(C) Both (A) and (C)
(D) None of the above

A
91. Three processes i.e. separation, standardization and clarification when done in a single unit is called:
(A) Tri processor
(B) Clarifier
(C) Homogenizer
(D) None of the above
92. For milk treatment, the time temperature combination used $71.5^{\circ} \mathrm{C}$ for 16 seconds is called :
(A) HTST pasteurization
(B) UHT
(C) Batch pasteurization
(D) None of the above
93. Heating process of milk at $105-120^{\circ} \mathrm{C}$ with effective processing times of $10-30$ minutes is called :
(A) Homogenization
(B) Standardization
(C) Sterilization
(D) None of the above
94. For fabrication of plates of plate heat exchangers, CIP tanks, evaporator tubes which needs higher corrosion resistance
metal is used :
(A) AISI 304
(B) Carbon steel
(C) AISI 316
(D) Mild steel
95. Milk storage tank has atleast - slope towards outlet for dispensing of milk :
(A) $1: 5$
(B) $1: 12.5$
(C) $1: 2$
(D) $1: 1$
96. Unit operations like Crystallization, Leaching, Gravity sedimentation, Filtration are
$\qquad$ separation processes :
(A) Gas-solid
(B) Liquid-solid
(C) Solid-Soild
(D) Gas-Liquid
97. The process of separation of microorganisms from milk by using centrifugal force is called :
(A) Sedimentation
(B) Sterilization
(C) Bactofugation
(D) Pasteurization
98. Process of dividing fat globules into smaller ones with diameters down to $<1 \mu \mathrm{~m}$, depending on the operating pressure is called :
(A) Sedimentation
(B) Clarification
(C) Standardization
(D) Homogenization
99. The storage tanks are usually over capacity than the nominal capacity of the tank by :
(A) $2 \%$
(B) $15 \%$
(C) $5 \%$
(D) $1 \%$
100. The tanks that do not need insulation are:
(A) Milk storage tanks
(B) Silos
(C) Railway tanker
(D) CIP tanks

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